

## Block 13:00-14:00hr

- Aerodynamic Features for the Complete Vehicle
- Automotive ethernet communication
- Trailer 2 Train
- Testing, validation and assessment of impact







The AEROFLEX project has received funding from the European Union's Horizon 2020 research and innovation programme under grant agreement no 769658



#### Aerodynamic Features for the Complete Vehicle





 Drive development of next generation of aerodynamic products to drastically reduce CO<sub>2</sub> emissions of long-haulage transport

Develop and quantify

- Model preparation
- Extended front design
- Design and simulations
- Post-processing
- Animations and renderings

#### Validate



- Scale model design
- Assembly
- Instrumentation
- Test

#### Demonstrate



- Definition
- Design of active and passive aero devices
- Installation and trouble shooting



### KPI - Aerodynamic performance of innovations

- Targets on drag reduction have been met
  - Tractor and semitrailer  $\triangle$ CdA=25%
  - EMS1  $\triangle$  CdA=17%
  - EMS1 demonstrator  $\triangle$ CdA=15%







#### **KPI - Demonstrator performance**

KPI evaluation:

	High potential	Moderate	Final
$\Delta$ CdA reduction	2.07 m² (35%)	1.58 m² (27%)	1.69 m² (29%)

 The final configuration as designed for the demonstrator gave a 29% drag reduction compared to the EMS1 reference





### Concept generation - principles

- (a) Seal the vehicle (extensions)
- (b) Cover (side skirts , panels)
- (c) Orient the flow (diffuser, gap reducer, boat-tail)
- (d) Flow control



d

d







#### Initial CFD simulation of the Baseline models

Initial simulation results for the Baseline models



 ∆C<sub>D</sub> of primary interest:

 Boat-tail on/off



Static pressure distribution, Tractor – semi-trailer @ yaw -5°, according to different participants





#### Concept simulations

- Various concepts identified and listed as potentially interesting
- Concepts involved different parts and positions on the vehicles
- Geometrical measures as well as flow control methods included



Group	Concept				
	Gap reduction				
	1. Adjustable 5 <sup>th</sup> wheel				
	2. Retractable trailer				
	Gap blockage				
	<ol> <li>Inflatable gap sealing</li> </ol>				
	2. Extended deflectors				
	3. Gap reducer				
	Active side skirt extensions				
Active geometries	1. Tractor				
	2. Trailer				
	Adjustable underbody fairings				
	Active air deflectors				
	Adjustable boat-tail				
	1. Top panel angle				
	2. Asymmetric side panels				
	3. Extendable side panels				
	Adaptable Trailer shape				
	Variable ride height				
	Covered underbody				
	Covered rear wheelhouses				
	Trailer underbody fairings				
	Trailer end diffuser				
Passive geometries	Rear side skirt extensions (EMS)				
	Modified trailer side skirts leading edge				
	Dolly side skirts (EMS)				
	Dolly wheel fairings (EMS)				
	Rigid box spoiler				
	Plasma actuators				
	Synthetic jet				
Active flow control	Base bleeding				
	Tangential blowing				
	Vortex generators				



#### **Confirmation simulations**

- Most promising and feasible concepts simulated in the confirmation simulation phase
- Some of the concepts also improved
- Generally, good agreement in trends and magnitudes of improvements





### Wind tunnel investigations

- Validation of CFD and pre-selection of aero innovations
- Design of a 1:3 scale model
- Two test campaigns at the FCA wind tunnel









### Wind tunnel investigations

- Validation data include forces, surface
   pressures and flow field data
- Scale model and validation data can be provided to other research projects

#### **CFD to Wind Tunnel comparison**

	Cd_0	Cd_5
Wind Tunnel 1:3 scale	0.396	0.423
CFD Open road 1:1	0.336	0.393
CFD as WT 1:3 scale	0.392	0.418





#### AeroLoad demonstrator construction

- Demonstrate that promising aerodynamic concepts can be developed into real-life prototypes
- Demonstrate
  - Move from concepts to pre-products:
     1<sup>st</sup> step towards industrialization
- Promising aerodynamic concepts
  - 14 best innovations were selected based on:
    - Aerodynamic performance
    - Applicability, feasibility & TRL
- Developed into real-life prototypes
  - Theoretical designs were adapted for manufacturability, installation & integration and operational conformity, to show that aerodynamic devices can deliver short-term real-world savings







![](_page_13_Figure_2.jpeg)

Active ride height (3-10 cts)

 Total drag reduction of 21% from aero innovations compared to a state-of-the-art vehicle combination

![](_page_13_Picture_5.jpeg)

![](_page_14_Picture_0.jpeg)

- Passive and active aero concepts developed using CFD and Wind tunnel
- A selection of the concepts were designed and implemented on a demonstrator
- Significant drag reductions achieved contributing to reduced energy consumption and CO<sub>2</sub> emissions:
  - $\Delta$ CdA > 40% Tractor-semitrailer (KPI)

  - $\Delta$ CdA = 29% EMS1 Demonstrator (KPI)
  - $\Delta$ CdA = 21% EMS1 Demonstrator vs. Advanced reference

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![](_page_15_Picture_0.jpeg)

![](_page_15_Picture_2.jpeg)

![](_page_15_Picture_3.jpeg)

Andelko Glavinic, ZF CVS, development engineer, vehicle communication AEROFLEX

#### Research

Service and validation

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#### Objectives

Within AeroFlex the development of new interface solutions for a safe communication between truck and trailers with high bandwidth and flexibility for Advanced Energy Power-Train (AEMPT) and Aerodynamic control functions was requested

#### State of the Art

- Since 1998 the ISO 11992 CAN based protocol family is commonly used in Europe. It combines trucks and max. up to 5 Trailers to build road trains.
- ISO-CAN is over the years exploited and not promising to fulfill future application requirements where fast and time sensitive communication with high bandwidths are needed.

![](_page_16_Figure_7.jpeg)

Source: ZF CVCS

![](_page_17_Picture_0.jpeg)

- Challenges
  - The selected communication technology has to **be fast, flexible, reliable and extendable**
  - The control and monitoring of generic electric engines architectures shall be possible
  - No additional plugs shall be installed but reuse of existing ISO plugs and cables is preferred.
  - Legacy Support for classic truck trailer combinations shall be given, no adapters wanted
- Approach
  - Usage of Automotive Ethernet technology (100 Mbit/s, OA BroadR Reach)
     on existing ISO CAN plugs and cables
  - Prototype is based on existing serial ISO CAN Router Repeater + AE module
  - To support legacy CAN based vehicles, an automated detection procedure is implemented to switch to Automotive Ethernet only when both vehicles supports this technology.
  - New communication protocol draft for control and monitoring of electrified engines were developed

![](_page_17_Figure_12.jpeg)

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- Results
  - Stable communication with cable lengths < 20 m (15 m specified)</li>
  - Auto switching between CAN and Automotive Ethernet mode successful.
  - Automotive Ethernet on ISO Cables does not fulfill EMC Requirements (Source: VDA FAT project)

![](_page_18_Figure_6.jpeg)

- Next steps
  - Creation of international standardisation proposal (SAE/ISO) for Automotive Ethernet communication using 1Gbit/s on 40m (shielded twisted pair cables on additional connector) with suitable protocol.

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#### Trailer 2 Train

Industry	CFL multimodal	Eric Lambert Société nationale des chemins de fer luxembourgeois (CFL			
	<b><eck< b=""></eck<></b>	Ton Bertens Van Eck Trailers			

Research

Service and validation

![](_page_19_Picture_5.jpeg)

Eric Feyen Union Internationale pour le transport combine Rail Route

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### Trailer 2 Train, impression of the tests

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#### Trailer to Train and EMS2

- Concept: Multimodal Market segment: long distance transports
- Aerodynamic optimized trailer must fit for 6 most relevant multimodal techniques in EU:
   Crane (>97% rail market share), NiKraSa, Modalohr, CargoBeamer, RoLa & ferry
- Proof aerodynamic devices (boat tail and side skirts) do not cause problems for multi-modality

![](_page_21_Picture_5.jpeg)

#### Highlights:

- EMS2, opportunity to bring high amount of cargo to rail and potentially reduce emissions by >20% and cost by >30%
- Craneablity of trailer realised by VanEck
- Demonstration in Q1/2021 in real life at CFL, Bettembourg Luxembourg, lifting via crane and train transport via Modalohr to le Boulou France – Spanish border

![](_page_22_Picture_0.jpeg)

### Transform the Transformer trailer

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#### Transport market, cargo and distance

- 3 categories in EU 29 road freight transport tonnes, vkm, and tkm
  - 80% of t is in the transport distance class below 150 km
  - 75% of tkm are in the group above 150 km transport distances
- The concept of rail-road should focus on transport distances above 300km
- Challenges
  - Minimize transshipment's
  - Minimize vehicle kilometers above 300km
  - Optimize availability, reliability and cost

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![](_page_23_Figure_11.jpeg)

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#### Warehouse, cargo consolidation and sorting

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#### Optimal use of EMS vehicle configuratiuons

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#### Sustainability of Combined Transport What makes the difference to road transport

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Source: UIRR

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#### **CFL** multimodal

#### One-stop shop offering multimodal services

Key figures (2020) Staff: ca. 1140 FTE Turnover: ca. 260 Mio. EUR

#### **Core activities**

Logistics Rail Infrastructure in Luxembourg Certifications

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### Concept of EMS2 bringing cargo to rail

- Test results
  - Crane application
  - r2L platform
  - Nikrasa
  - Modalohr

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![](_page_29_Picture_9.jpeg)

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### Concept of EMS2 bringing cargo to rail

 Aeroflex innovations, specifically the aerodynamic features have proven combined transport is possible to improve, when considering from the beginning

- Next steps
  - Regulation for street application need to be fit for rail/ water as well (weight & dimensions)
    - Tuning from GCW and loading units for CT (2 -> 1)
    - Merge the advantages from both modes

![](_page_31_Picture_0.jpeg)

#### Testing, validation and assessment of impact

#### Industry

Research	TNO innovation for life	Paul Mentink, senior scientist integrator powertrains Emiel van Eijk, research scientist sustainable transport
Service and validation	Applus <sup>®</sup>	Alex Freixas, powertrain engineer

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### Demonstration, validation and feasibility

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#### Fuel consumption and airdrag results

- Fuel consumption tests
  - On test track: Constant speed test of 85 km/h at high-speed test track
  - On real route: Distance: 242,5 km / Average speed:74,5 km/h
- Airdrag tests
  - According annex VIII of Commission Regulation (EU) 2017/2400

	FUEL CONSUMPTION (I/100km) CONSTANT SPEED REAL ROUTE			AIRDRAG (CdxA)		
	50% load weight			Empty conditions		
	Result	Confidence interval	Result	Confidence interval	Result	Confidence interval
EMS1 AEMPT++ Demonstrator vs EMS1 AEMPT Baseline			-3.5%	1.2%		

EMS1 AEROLOAD Demonstrator vs EMS1 AEROLOAD Baseline	-8.0%	1.4%	-4.1%	1.5%	-9.0%	2.1%

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![](_page_33_Picture_11.jpeg)

![](_page_33_Picture_12.jpeg)

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#### Dynamic vehicle behavior

**Protocol:** Performance Based Standards and Vehicle Assessment Rules of the NTC of Australia (PBS) 

Key Performance Indicators
1. Startability, [% grade]
2. Gradeability-A, [% grade]
3. Gradeability-B, [km/h]
4. Acceleration capability, [s]
5. Directional stability under braking:
(c) Average deceleration, [g]
(d) Maximum lane-width, [m]
6. Frontal swing:
(b) Maximum frontal swing
( <i>FS<sub>max</sub></i> ), [m]
<ol> <li>Tail swing at entry (TS<sub>entry</sub>), [m]:</li> </ol>
8. Low-speed swept path width
(SPW):
(c) 90 degree, [m]
(d) 360 degree, [m]
<ol> <li>Rearward amplification (RA), [-]</li> </ol>
10. High-speed transient off-tracking
(HSTO):
(c) Overshoot, [m]
(d) Undershoot, [m]
11. Yaw damping coefficient (YD), [-]
12. Static rollover threshold (SRT), [g]

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#### Dynamic vehicle behavior

		EMS1 Baseline		AEROLOAD	EMS1 Demo AEMPT++		
Key Performance Indicators	Average Performance achieved	PBS level achieved	Average Performance achieved	PBS level achieved	Average Performance achieved	PBS level achieved	
1. Startability, [% grade]	15	1	15	1	> 12	2	
2. Gradeability-A, [% grade]	18	2	18	2	> 12	3	
3. Gradeability-B, [km/h]	> 70	2	> 70	2	> 80	1	
4. Acceleration capability, [s]	15.6	1	15.6	1	20.3	2	
5. Directional stability under braking: (e) Average deceleration, [g] (f) Maximum lane-width, [m]	0.47 2.9	1 1	0.47 2.9	1 1	0.58 2.76	1 1	
<ol> <li>6. Frontal swing:</li> <li>(c) Maximum frontal swing (FS<sub>max</sub>), [m]</li> </ol>	0.47	Acceptable	0.47	Acceptable	0.57	Acceptable	
<ol><li>Tail swing at entry (TS<sub>entry</sub>), [m]:</li></ol>	0.20	1	0.21	1	0.26	1	
8. Low-speed swept path width (SPW):							
(e) 90 degree, [m]	6.67	1	6.64	1	6.88	1	
(T) 360 degree, [M]	1.78	Acceptable	7.85	Acceptable	7.91	Acceptable	
10. High-speed transient off-tracking (HSTO):	1.54	Ассертаріе	1.58	Acceptable	1.6/	Acceptable	
(e) Overshoot, [m] (f) Undershoot, [m]	0.09 -0.01	1	0.08 -0.03	1	0.07 -0.01	1	
11. Yaw damping coefficient (YD), [-]	0.37	Acceptable	0.34	Acceptable	0.39	Acceptable	
12. Static rollover threshold (SRT), [g]	> 0.48	Acceptable	> 0.47	Acceptable	> 0.39	Acceptable	

![](_page_35_Picture_3.jpeg)

![](_page_35_Picture_4.jpeg)

![](_page_35_Figure_5.jpeg)

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- Fuel consumption, airdrag and dynamic protocols used during all the testing campaign (reference, advanced reference and demonstrators) provide a robustly methodology to evaluate the KPI's and compare the results obtained within different type of vehicles (reference, advanced reference, EMS1 and EMS2).
- The implementation of the Hybrid-on-Demand technologies provides a significant improvement in fuel consumption results, basically on real routes with cumulative slopes. The technology does not provide a fuel consumption improvement during constant speed testing.
- Although the improvement of fuel consumption and aerodynamic results are quite important at constant speed and real route tests, the implementation of the Aeroload technologies provides more significant fuel consumption improvement at test track (it could be considered as best case) compared to real route. The same behavior is appreciated on the airdrag tests.
- No noticeable differences in the vehicle dynamic behavior have been identified after implement the Aeroload developments on the demonstrator vehicle. The dynamic KPI's measured for the EMS1 Baseline and EMS1 Demonstrator vehicles are inside the safety levels indicated on NTC Performance Based Standards.

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#### Key takeaways

### The impact of AEROFLEX innovations ...

![](_page_37_Picture_3.jpeg)

#### improve fuel efficiency

Advanced aerodynamics, distributed powertrains and smart loading units reduce the energy use of EMS vehicles significantly

#### are dependent on cargo type

![](_page_37_Picture_7.jpeg)

The impact of the innovations is seen for various cargo densities, but is highest for high volume, low mass goods

# show a positive cost-benefit

**MM** 

Innovations immediately pay off and have additional benefits in enabling EMS vehicles on the road

#### can be achieved and scaled-up

The flexible and modular micromodel used in the AEROFLEX project supports speeding up deployment

![](_page_38_Picture_0.jpeg)

#### The main vehicle combinations

![](_page_38_Picture_2.jpeg)

Tractor semi-trailer • TST, 40t, 16.5m

![](_page_38_Picture_4.jpeg)

Truck-dolly-semi-trailer
• EMS1, 60t, 25m

![](_page_38_Picture_6.jpeg)

![](_page_39_Picture_0.jpeg)

![](_page_39_Picture_1.jpeg)

Overview of the results and impact to the customer use-cases

# THE IMPACT ON FUEL CONSUMPTION AND EFFICIENCY

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Assessment framework

A flexible and modular micromodel is used to assess the impact of the

**AEROFLEX innovations on real-world logistics usecases** 

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28.09.2021

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Customer use-cases across Europe are analyzed With variations in types of cargo, intermodal links, routes, logistics operations and prime candidates

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Micro-modelling the complete end-to-end line-hauls Real-world AEROFLEX usecase 19 – transport of automotive parts from Germany to Spain

![](_page_42_Figure_2.jpeg)

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### AEROFLEX innovations increase fuel efficiency gains AEROFLEX | of larger vehicle

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### Higher gains on (volume limited) return leg

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![](_page_45_Picture_0.jpeg)

![](_page_45_Figure_1.jpeg)

![](_page_46_Picture_0.jpeg)

![](_page_46_Figure_1.jpeg)

![](_page_47_Picture_0.jpeg)

![](_page_47_Picture_1.jpeg)

Overview of the results at TEN-T corridors

### IMPACT ON MAIN EUROPEAN ROAD TRANSPORT CORRIDORS

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Unique application of assessment framework Trans-European Transport Network (TEN-T)

"The Core Network includes the most important connections, linking the most important nodes, and is to be completed by 2030"

"The Comprehensive Network covers all European regions and is to be completed by 2050"

9 Core Network Corridors

Subset of 2 road corridors is taken:

Mediterranean **Rhine Alpine** Both show similar results

![](_page_48_Picture_8.jpeg)

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### Fuel efficiency gains at Rhine-Alpine TEN-T corridor Reference: typical tractor semi-trailer

Variations in vehicle configuration, (combination of) innovations (excl. doubleload floor) and cargo density

Consequent reductions in fuel consumption and transport efficiency for Aeroload and AEMPT

AEMPT and Aeroload reinforce eachother when combined

Impact of vehicle configuration and innovation is larger at low cargo densities as observed before

AEROFLEX innovations increase fuel effiency gains from: up to 28%  $\rightarrow$  up to 35%

![](_page_49_Figure_7.jpeg)

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![](_page_50_Picture_1.jpeg)

Overview of the Total-Cost-of-Ownership

### **COST BENEFIT ANALYSIS RESULTS**

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#### Cost aspects CBA applied to Automotive parts usecase

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![](_page_52_Picture_0.jpeg)

#### Results Cost – Benefit at tonne-km basis: Automotive AEROFLEX | parts use-case

A default EMS1 vehicle saves cost between 17-21% and EMS2 reduces cost from 28-32% Cost reductions are larger for volume limited transport due to max GCW in case of mass limited transport Evel cost term becomes even more dominant in total cost for EMS vehicles Cost neutral in case of AEROFLEX innovations on mass limited transport Additional cost reductions in case of volume limited transport by the AEROFLEX innovations

![](_page_52_Figure_3.jpeg)

![](_page_52_Figure_4.jpeg)

![](_page_52_Picture_5.jpeg)

28.09.2021

![](_page_53_Picture_0.jpeg)

#### Key takeaways

### The impact of AEROFLEX innovations ...

Paul Mentink paul.mentink@tno.nl

Emiel van Eijk Emiel.vaneijk@tno.nl

![](_page_53_Picture_5.jpeg)

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![](_page_53_Picture_9.jpeg)

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# Thank you

![](_page_54_Figure_2.jpeg)

![](_page_54_Picture_3.jpeg)

The research leading to these results has received funding from the European Union

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